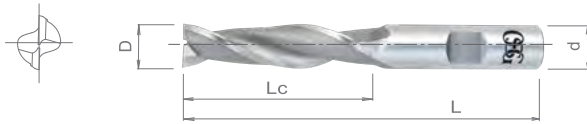


List 525

OSG COBALT HSS EDL

SPEED FEED 1408-1409	HSS-Co	BR	2 FLUTE	30°			WELDON FLAT	STUB	REG	LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
3/8" ≤ D ≤ 2"	+0.0011 / -0"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Dia.
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)
5250500	●	3/8	1.500	3.250	0.375
5251100	●	1/2	2.000	4.000	0.500
5252100	●	5/8	2.000	4.125	0.625
5253100	●	3/4	2.250	4.500	0.750
5254100	●	7/8	2.500	4.750	0.875
5255100	●	1	3.000	5.500	1.000
5255200	●	1-1/8	3.000	5.500	1.000
5255300	●	1-1/4	3.000	5.500	1.000
5256100	●	1-1/4	3.000	5.500	1.250
5256200	●	1-1/2	3.000	5.500	1.250
5256300	●	1-3/4	3.000	5.500	1.250
5256400	●	2	3.000	5.500	1.250
5257400	●	2	3.000	6.750	2.000

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request. 2" diameter shanks have combination drive.

STE

P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium					
Low	Medium	High							6061	Casting			Inconel	6Al4V	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH	6061	7075			6Al4V	(30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

